# PolyJet Materials

# **OUOTE NOW**

With a choice of over 100 materials, Inkjet-based PolyJet 3D printing materials enable highly realistic visual and functional simulation for Rapid Prototyping purposes.

PolyJet materials are capable of simulating properties ranging from varying grades of rubber all the way to clear transparent glass and engineering plastics combining high toughness and high temperature resistance.

Using PolyJet materials, designers, manufacturers and engineers can create highly accurate, finely detailed models and parts to answer the Rapid Prototyping needs of virtually any industry.

# CREATE FLAWLESS MODELS WITH POLYIET MATERIALS

#### MEETING YOUR PRECISE APPLICATION REQUIREMENTS UNRIVALLED PRODUCTIVITY

Stratasys provides a wide variety of materials offering transparent, colored, opaque, flexible, rigid, high temperature and high toughness properties. These materials are designed to answer the visual and verificational requirements of designers and engineers in every industry.

Based upon proprietary, acrylic-based photopolymer technology, Polylet materials produce fully-cured models that can be handled immediately after printing, with no need for lengthy post-processing. Models and parts made from PolyJet materials feature smooth surfaces and fine details. They can readily absorb paint and can be easily machined, drilled, chrome-plated, glued or used as a mold.

#### **EASE OF USE**

PolyJet Support material, used in combination with any PolyJet material, enables the design and production of models with an unlimited array of complex geometries, including overhangs and undercuts. With no hard edges to scrape or chemical baths to use, the gel-like support is easily and quickly removed with a water-jet.

## **ENVIRONMENT**

PolyJet materials are environmentally safe, being REACH compliant. They are delivered in fully sealed 1kg, 2kg or 3.6kg cartridges that are simple to use, change over and replace.

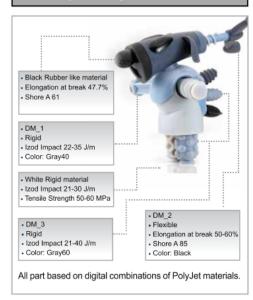
#### YOUR CHOICE OF OVER 100 POLYIET DIGITAL MATERIALS!

The Objet Connex-line of 3D Printers offers users the unique ability to fabricate over 100 different Digital Materials, with up to 14 different materials within any single printed part.

PolyJet Digital Materials are composite materials created by simultaneously jetting two different PolyJet materials. The two are combined in specific concentrations and structures to provide unique mechanical properties and to provide a closer look, feel and function of the desired end-product.

- -Simulate rubber Print a whole range of different Shore A values including Shore 27, 40, 50, 60, 70, 85 and 95, to simulate various elastomers and rubber products.
- -Simulate toughness Print various rigid materials ranging from standard plastics to the toughness and temperature resistance of ABS or engineering-plastics.
- -Create shades and patterns Print various shades of rigid opaque materials and mix transparent and rigid opaque

# PolyJet Digital Materials



# **POLYJET MATERIAL FAMILY**

# SIMULATING ENGINEERING PLASTICS



# SIMULATING STANDARD PLASTICS



- \* See the Company website & medical brochure for more information on materials for medical, hearing aids, dental and biocompatible applications.
- \*\* This material have received 4 medical approvals: Cytotoxicity, Irritation, Sensitization and USP Plastic Class VI. It is the responsibility of the device manufacturer to determine the suitability of all the component parts and materials used in its finished products.
- \*\*\* PolyJet Bio-Compatible material is suitable for applications requiring prolonged skin contact of over 30 days and short term mucosal-membrane contact of up to 24 hours. The material has five medical approvals according to the harmonized standard ISO 10993-1: Cytotoxicity, Genotoxicity, Delayed Type Hypersensitivity, Irritation and USP Plastic Class VI. It is the responsibility of the device manufacturer to determine the suitability of all the component parts and materials used in its finished products

### SIMULATE STANDARD PLASTICS - TRANSPARENT

RGD720 is PolyJet original multi-purpose transparent material for standard plastics simulation.

VeroClear™ is a rigid, colorless material featuring great dimensional stability for general purpose, fine detail model building and visual simulation of transparent thermoplastic such as PMMA.

#### SIMULATE TRANSPARENT SHADES AND PATTERNS

Selected Digital Materials -

Combining transparent and black (rigid and rubber-like) materials enables the creation of different artistic patterns, (RGD7513-DM (Dots) & RGD7523-DM (Grid)), various transparent shades and Shore A values for simulating general purpose and polypropylene-like plastics.

#### **IDEAL FOR:**

- -Form and fit testing of clear or see-through parts
- -Glass, eye-wear, lighting covers and light-cases
- -Visualization of liquid flow
- -Color dying
- -Medical applications
- -Artistic and exhibition modeling





# SIMULATE STANDARD PLASTICS - RIGID & OPAQUE

The PolyJet family of rigid opaque materials includes VeroWhitePlus™, VeroGray™, VeroBlue™ and VeroBlackPlus™.

Combining dimensional stability and high-detail visualization, the PolyJet rigid opaque family is intended for standard plastics simulation and model creations that closely resemble the 'look' of the end product.

#### SIMULATE RIGID, OPAQUE SHADES

Selected Digital Materials -Combining rigid opaque and rubber-like family of materials.

#### **IDEAL FOR:**

- -Wide range of fit and form testing
- -Moving parts and assembled parts
- -Exhibition and sales & marketing models
- -Assembly of electronic components
- -VeroBlue™ material is ideal for silicon molding





## SIMULATE STANDARD PLASTICS - POLYPROPYLENE

DurusWhite™ material is ideal for a broad range of applications that require the appearance, flexibility, strength and toughness of Polypropylene. Properties include Izod notched impact of 44 J/m, elongation at break of 44% and flexural modulus of 1026 MPa.

#### SIMULATE POLYPROPYLENE WITH IMPROVED THERMAL RESISTANCE

Selected Digital Materials -

Combining rigid opaque family with rubber-like materials and combining polypropylene white material with rigid opaque family of materials.

#### **IDEAL FOR:**

- -Reusable containers and packaging
- -Flexible, snap-fit applications and living hinges
- -Toys, battery cases, laboratory equipment, loudspeakers and automotive components





#### SIMULATE STANDARD PLASTICS - RUBBER

The PolyJet family of rubber-like materials includes TangoGray™, TangoBlack™, TangoPlus™ and TangoBlackPlus™. The family offers various levels of elastomer characteristics: Shore scale A hardness, elongation at break, tear resistance and tensile strength that make it suitable for a range of applications requiring non-slip or soft surfaces on consumer electronics, medical devices and automotive interiors.

#### SIMULATE 6 DIFFERENT SHORE VALUES

Selected Digital Materials -

Combining - TangoBlackPlus or TangoPlus and VeroWhitePlus / VeroClear to simulate 6 levels of different Shore Scale A values from Shore 40 to Shore 95, with increasing tensile strength and tear resistance. Additional Shore values can be created by combining other rubber-like and rigid materials.

#### **IDEAL FOR:**

- -Exhibition and communication models
- -Rubber surrounds and over-molding
- -Soft-touch coatings and non-slip surfaces
- -Knobs, grips, pulls, handles, gaskets, seals, hoses, footwear





# SIMULATE ENGINEERING PLASTICS - HIGH TEMPERATURE\*

High Temperature material (RGD525) has exceptional dimensional stability for thermal function testing of static 3-D models. The material has a heat deflection temperature (HDT) of 63–67 °C (145-153 °F) upon removal from the printer which can be increased to 75-80 °C (167-176 °F) after thermal post treatment in a programmable oven.

#### SIMULATE HIGH TEMPERATURE PARTS WITH IMPROVED FUNCTIONAL PERFORMANCE

Selected Digital Materials -

Combine High Temperature Material with rubber-like materials to produce varying Shore A values, gray shades and rigid functional materials featuring higher temperature resistance. In addition, produce high temperature parts featuring over-molding.

# **IDEAL FOR:**

- -Form, fit and thermal functional testing of static parts
- -High-definition parts requiring excellent surface quality
- -Exhibition modeling under strong lighting conditions
- -Post-processing including painting, gluing, or metalization processes
- -Models in transit
- -Taps, pipes and household appliances
- -Hot air and hot water testing





# SIMULATE ENGINEERING PLASTICS - DIGITAL ABS\*

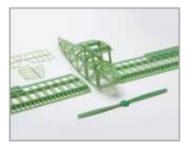
Digital ABS (RGD5160 – DM) is fabricated from RGD515 and RGD535. It is designed to simulate ABS engineering plastics by combining high-temperature resistances with high toughness. Digital ABS is suitable for any simulated parts that require high-impact resistance and shock-absorption.

Digital ABS material has a high impact resistance of 65-80J/ m (1.22-1.5 ft lb/inch) and a heat deflection temperature (HDT) of 58-68 °C (136–154 °F) upon removal from the printer. A higher HDT of 82-95 °C (179–203 °F) can be achieved after thermal post treatment in a programmable oven using different temperature profiles.

#### **IDEAL FOR:**

- -Functional prototypes
- -Snap-fit parts for high or low temperature usage
- -Electrical parts, casings, mobile telephone casings
- -Engine parts and covers





#### About Proto3000

Proto3000 connects companies and individuals to the digital tools they need in order to achieve greater capability, scalability, and efficiency. We are a company rooted in providing solutions, and through the development of our product and service portfolio, we are committed to finding the one that is right for you. Having worked with thousands of companies, from various industries, we have gained an understanding of the digital demands required in research and development, product development, and manufacturing. Our suite of solutions have been carefully selected to ensure that you can meet these demands, while positioning your business for sustainable growth and a competitive advantage.

Our business operates in four international market segments; Product Development, Manufacturing, Engineering, and Dentistry. Our solutions include rapid prototyping, 3D printing, engineering design, laser scanning and digital dental products and services.