

SECTION 1: Identification

1.1. Product identifier

Product form : Mixture
 Trade name : CoCrMo Powder
 Product Code : SHP-MP0008

1.2. Recommended use and restrictions on use

Recommended use : Metallic powder for 3D printing

1.3. Supplier

Desktop Metal
 63 3rd Avenue
 Burlington, MA 01803
 T 978-224-1244
www.desktopmetal.com

1.4. Emergency telephone number

Emergency number : 978-224-1244 (Hours: 9:00 am to 5:00 pm Eastern time)
 800-424-9300 (CHEMTREC Day or Night)

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

Classification (GHS CA)

Respiratory sensitisation, Category 1	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Skin sensitisation, Category 1	May cause an allergic skin reaction.
Carcinogenicity, Category 2	Suspected of causing cancer.

2.2. GHS Label elements, including precautionary statements

GHS CA labelling

Hazard pictograms (GHS CA) :



Signal word (GHS CA) : Danger

Hazard statements (GHS CA) : May cause an allergic skin reaction.
 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
 Suspected of causing cancer.

Precautionary statements (GHS CA) : Obtain special instructions before use.
 Do not handle until all safety precautions have been read and understood.
 Avoid breathing dust, fume.
 Contaminated work clothing should not be allowed out of the workplace.
 Wear protective gloves, protective clothing, eye protection.
 [In case of inadequate ventilation] wear respiratory protection.
 IF ON SKIN: Wash with plenty of water.
 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
 IF exposed or concerned: Get medical advice/attention.
 If skin irritation or rash occurs: Get medical advice/attention.
 If experiencing respiratory symptoms: Call a POISON CENTER or doctor.
 Take off contaminated clothing and wash it before reuse.

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Store locked up.

Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

2.3. Other hazards

other hazards which do not result in classification : Harmful to aquatic life with long lasting effects.

2.4. Unknown acute toxicity (GHS CA)

No data available

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Chemical name / Synonyms	Product identifier	%	Classification (GHS CA)
Cobalt	Cobalt metal / Cobalt, elemental / C.I. 77320 / Cobalt metallic / cobalt	CAS-No.: 7440-48-4	50 – 100	Resp. Sens. 1, H334 Skin Sens. 1, H317 Carc. 2, H351 Comb. Dust
Nickel	nickel Nickel metal / Nickel, elemental / Nickel, metallic / Nickel, metal / C.I. 77775	CAS-No.: 7440-02-0	0.1 – 1	Skin Sens. 1, H317 Carc. 2, H351 STOT RE 1, H372

Comments : *The actual concentration range is withheld as a trade secret

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing. If experiencing respiratory symptoms: Call a poison center or a doctor.

First-aid measures after skin contact : Wash skin with plenty of water. Take off contaminated clothing. If skin irritation or rash occurs: Get medical advice/attention.

First-aid measures after eye contact : Rinse eyes with water as a precaution. Seek medical attention if ill effect or irritation develops.

First-aid measures after ingestion : Call a poison center or a doctor if you feel unwell.

First-aid measures general : IF exposed or concerned: Get medical advice/attention. Call a poison center or a doctor if you feel unwell.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects : Suspected of causing cancer.

Symptoms/effects after inhalation : May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Symptoms/effects after skin contact : May cause an allergic skin reaction.

Symptoms/effects after eye contact : May cause slight temporary irritation.

4.3. Immediate medical attention and special treatment, if necessary

Note to physician : : Treat symptomatically.

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SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

Suitable extinguishing media : In case of fire involving metal dust, use fire extinguisher class D.

5.2. Unsuitable extinguishing media

Unsuitable extinguishing media : Do not use water jet.

5.3. Specific hazards arising from the hazardous product

Fire hazard : Presents no particular fire or explosion hazard.
Explosion hazard : No hazard identified.
Hazardous decomposition products in case of fire : Thermal decomposition can lead to the escape of irritating gases and vapours. Thermal decomposition may produce : Metal oxides.

5.4. Special protective equipment and precautions for fire-fighters

Protective equipment for firefighters : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Evacuate unnecessary personnel. Avoid raising powdered materials into airborne dust.
Personal Precautions, Protective Equipment and Emergency Procedures : Wear recommended personal protective equipment. For further information refer to section 8: "Exposure controls/personal protection". Stop leak if safe to do so. Ventilate spillage area. Avoid dust production. Avoid contact with skin and eyes. Avoid breathing dust, fume.
Prevention Measures for Secondary Accidents : Avoid release to the environment.

6.2. Methods and materials for containment and cleaning up

For containment : Contain and collect as any solid. Avoid creating or spreading dust.
Methods for cleaning up : Mechanically recover the product. Sweep spilled substance into containers; if appropriate, moisten first to prevent dusting. Notify authorities if product enters sewers or public waters.
Other information : Dispose of materials or solid residues at an authorized site.

6.3. Reference to other sections

For further information refer to section 8: "Exposure controls/personal protection"

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear personal protective equipment. Avoid contact with skin and eyes. Avoid breathing dust, fume.
Hygiene measures : Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.
Additional hazards when processed : Avoid dust formation.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Provide local exhaust or general room ventilation.
Storage conditions : Store locked up. Store in a well-ventilated place. Keep cool.
Incompatible materials : None known.

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SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Cobalt (7440-48-4)	
Canada (Alberta) - Occupational Exposure Limits	
Local name	Cobalt, elemental inorganic compounds, as Co
OEL TWA	0.02 mg/m ³
Regulatory reference	Alberta Regulation 87/2009 (Alberta Regulation 150/2020)
Canada (Quebec) - Occupational Exposure Limits	
VEMP (OEL TWA)	0.02 mg/m ³
Canada (British Columbia) - Occupational Exposure Limits	
Local name	Cobalt and inorganic compounds, as Co
OEL TWA	0.02 mg/m ³ (total)
Notations and remarks	IARC group 2B carcinogen; S(D) (dermal sensitization); S(R) (respiratory sensitization)
Regulatory reference	OHS Guidelines Part 5: Chemical Agents and Biological Agents (WorkSafe BC)
Canada (Manitoba) - Occupational Exposure Limits	
Local name	Cobalt and inorganic compounds, as Co
OEL TWA	0.02 mg/m ³ (inhalable particulate matter)
Notations and remarks	TLV® Basis: Pulm func changes. Notations: DSEN; RSEN; A3 (Confirmed Animal Carcinogen with Unknown Relevance to Humans); BEI
Regulatory reference	ACGIH
Canada (New Brunswick) - Occupational Exposure Limits	
OEL TWA	0.02 mg/m ³
Notations and remarks	Pneumonitis
Canada (Newfoundland and Labrador) - Occupational Exposure Limits	
Local name	Cobalt and inorganic compounds, as Co
OEL TWA	0.02 mg/m ³ (inhalable particulate matter)
Notations and remarks	TLV® Basis: Pulm func changes. Notations: DSEN; RSEN; A3 (Confirmed Animal Carcinogen with Unknown Relevance to Humans); BEI
Regulatory reference	ACGIH
Canada (Nova Scotia) - Occupational Exposure Limits	
Local name	Cobalt and inorganic compounds, as Co
OEL TWA	0.02 mg/m ³ (inhalable particulate matter)
Notations and remarks	TLV® Basis: Pulm func changes. Notations: DSEN; RSEN; A3 (Confirmed Animal Carcinogen with Unknown Relevance to Humans); BEI
Regulatory reference	ACGIH
Canada (Nunavut) - Occupational Exposure Limits	
OEL TWA	0.02 mg/m ³
OEL STEL	0.06 mg/m ³

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Cobalt (7440-48-4)	
Notations and remarks	Designated substance
Regulatory reference	Occupational Health and Safety Regulations, Nu Reg 003-2016
Canada (Northwest Territories) - Occupational Exposure Limits	
OEL TWA	0.02 mg/m ³
OEL STEL	0.06 mg/m ³
Notations and remarks	Designated substance
Regulatory reference	Occupation Health and Safety Regulations R-039-2015 (R-013-2020)
Canada (Ontario) - Occupational Exposure Limits	
OEL TWA	0.02 mg/m ³
Regulatory reference	Ontario Occupational Exposure Limits under Regulation 833
Canada (Prince Edward Island) - Occupational Exposure Limits	
Local name	Cobalt and inorganic compounds, as Co
OEL TWA	0.02 mg/m ³ (inhalable particulate matter)
Notations and remarks	TLV® Basis: Pulm func changes. Notations: DSEN; RSEN; A3 (Confirmed Animal Carcinogen with Unknown Relevance to Humans); BEI
Regulatory reference	ACGIH
Canada (Saskatchewan) - Occupational Exposure Limits	
OEL TWA	0.02 mg/m ³
OEL STEL	0.06 mg/m ³
Notations and remarks	Designated Chemical Substance
Regulatory reference	The Occupational Health and Safety Regulations, 1996. Chapter O-1.1 Reg 1
Canada (Yukon) - Occupational Exposure Limits	
OEL TWA	0.05 mg/m ³ (dust and fume)
OEL STEL	0.15 mg/m ³ (dust and fume)
USA - ACGIH - Occupational Exposure Limits	
Local name	Cobalt and inorganic compounds, as Co
ACGIH OEL TWA	0.02 mg/m ³ (I - Inhalable particulate matter)
Remark (ACGIH)	TLV® Basis: Pulm func changes. Notations: DSEN; RSEN; A3 (Confirmed Animal Carcinogen with Unknown Relevance to Humans); BEI
ACGIH chemical category	Confirmed Animal Carcinogen with Unknown Relevance to Humans, dermal sensitizer
Regulatory reference	ACGIH 2021
USA - ACGIH - Biological Exposure Indices	
Local name	COBALT AND INORGANIC COMPOUNDS
BEI	15 µg/l Parameter: Cobalt - Medium: urine - Sampling time: end of shift at end of workweek (nonspecific)
Regulatory reference	ACGIH 2021

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Nickel (7440-02-0)	
Canada (Alberta) - Occupational Exposure Limits	
Local name	Nickel Insoluble compounds, as Ni
OEL TWA	0.2 mg/m ³
Notations and remarks	Carcinogenicity A1
Regulatory reference	Alberta Regulation 87/2009 (Alberta Regulation 150/2020)
Canada (Quebec) - Occupational Exposure Limits	
VEMP (OEL TWA)	1.5 mg/m ³ (inhalable dust)
Canada (British Columbia) - Occupational Exposure Limits	
Local name	Nickel - Insoluble inorganic compounds, as Ni
OEL TWA	0.05 mg/m ³
Notations and remarks	ACGIH Carcinogenicity category A1, IARC group 1 carcinogen; Nickel compounds are IARC group 1 carcinogens
Regulatory reference	OHS Guidelines Part 5: Chemical Agents and Biological Agents (WorkSafe BC)
Canada (Manitoba) - Occupational Exposure Limits	
Local name	Nickel, elemental
OEL TWA	1.5 mg/m ³ (I - Inhalable particulate matter)
Notations and remarks	TLV® Basis: Dermatitis; pneumoconiosis. Notations: A5 (Not Suspected as a Human Carcinogen)
Regulatory reference	ACGIH
Canada (New Brunswick) - Occupational Exposure Limits	
OEL TWA	1.5 mg/m ³
Canada (Newfoundland and Labrador) - Occupational Exposure Limits	
Local name	Nickel, elemental
OEL TWA	1.5 mg/m ³ (I - Inhalable particulate matter)
Notations and remarks	TLV® Basis: Dermatitis; pneumoconiosis. Notations: A5 (Not Suspected as a Human Carcinogen)
Regulatory reference	ACGIH
Canada (Nova Scotia) - Occupational Exposure Limits	
Local name	Nickel, elemental
OEL TWA	1.5 mg/m ³ (I - Inhalable particulate matter)
Notations and remarks	TLV® Basis: Dermatitis; pneumoconiosis. Notations: A5 (Not Suspected as a Human Carcinogen)
Regulatory reference	ACGIH
Canada (Nunavut) - Occupational Exposure Limits	
OEL TWA	1.5 mg/m ³ (inhalable fraction)
OEL STEL	3 mg/m ³ (inhalable fraction)
Notations and remarks	Designated substance
Regulatory reference	Occupational Health and Safety Regulations, Nu Reg 003-2016

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Nickel (7440-02-0)	
Canada (Northwest Territories) - Occupational Exposure Limits	
OEL TWA	1.5 mg/m ³ (inhalable fraction)
OEL STEL	3 mg/m ³ (inhalable fraction)
Notations and remarks	Designated substance
Regulatory reference	Occupation Health and Safety Regulations R-039-2015 (R-013-2020)
Canada (Ontario) - Occupational Exposure Limits	
OEL TWA	1 mg/m ³ (I - Inhalable fraction)
Regulatory reference	Ontario Occupational Exposure Limits under Regulation 833
Canada (Prince Edward Island) - Occupational Exposure Limits	
Local name	Nickel, elemental
OEL TWA	1.5 mg/m ³ (I - Inhalable particulate matter)
Notations and remarks	TLV® Basis: Dermatitis; pneumoconiosis. Notations: A5 (Not Suspected as a Human Carcinogen)
Regulatory reference	ACGIH
Canada (Saskatchewan) - Occupational Exposure Limits	
OEL TWA	1.5 mg/m ³ (inhalable fraction)
OEL STEL	3 mg/m ³ (inhalable fraction)
Notations and remarks	Designated Chemical Substance
Regulatory reference	The Occupational Health and Safety Regulations, 1996. Chapter O-1.1 Reg 1
Canada (Yukon) - Occupational Exposure Limits	
OEL TWA	1 mg/m ³
OEL STEL	3 mg/m ³
USA - ACGIH - Occupational Exposure Limits	
Local name	Nickel, elemental
ACGIH OEL TWA	1.5 mg/m ³ (I - Inhalable particulate matter)
Remark (ACGIH)	TLV® Basis: Dermatitis; pneumoconiosis. Notations: A5 (Not Suspected as a Human Carcinogen)
ACGIH chemical category	Not Suspected as a Human Carcinogen
Regulatory reference	ACGIH 2021
USA - ACGIH - Biological Exposure Indices	
Local name	NICKEL AND INORGANIC COMPOUNDS
BEI	5 µg/l Parameter: Nickel - Medium: urine after exposure to elemental Nickel and poorly soluble compounds - Sampling time: Post-shift at end of workweek - Notations: B 30 µg/l Parameter: Nickel - Medium: urine after exposure to soluble compounds - Sampling time: Post-shift at end of workweek - Notations: B
Regulatory reference	ACGIH 2021

8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.
Environmental exposure controls : Avoid release to the environment.

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8.3. Individual protection measures/Personal protective equipment

Hand protection:

Wear suitable gloves resistant to chemical penetration

Eye protection:

Safety glasses with side guards should be worn to prevent injury from airborne particles and/or other eye contact with this product

Skin and body protection:

Long sleeved protective clothing

Respiratory protection:

In case of inadequate ventilation wear respiratory protection. In the event that dust and/or fine particles are generated with this product, it is prudent to minimize prolonged inhalation exposure to these forms not to exceed the occupational exposure limit. Wear appropriate breathing apparatus if air renewal not sufficient to maintain dust/vapour under TLV.

Thermal hazard protection:

If contact with hot product is possible or anticipated, gloves should be heat-resistant and thermally insulated.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Solid
Appearance	: Powder.
Colour	: Grey
Odour	: Characteristic
Odour threshold	: No data available
pH	: No data available
Relative evaporation rate (butylacetate=1)	: No data available
Relative evaporation rate (ether=1)	: No data available
Melting point	: No data available
Freezing point	: No data available
Boiling point	: No data available
Flash point	: Not applicable
Auto-ignition temperature	: Not applicable
Decomposition temperature	: No data available
Flammability (solid, gas)	: Non flammable.
Vapour pressure	: 0 hPa (994 °C; 1821.2 °F)
Relative vapour density at 20 °C	: No data available
Relative density	: No data available
Density	: 8.138 g/cm ³ ; 67.914 lbs/gal (20 °C; 68 °F)
Solubility	: Insoluble.
Partition coefficient n-octanol/water (Log Pow)	: No data available
Viscosity, kinematic	: Not applicable
Explosive properties	: Not considered to be explosive.
Explosive limits	: Non-explosible
Particle size	: 14 µm
Particle size distribution	: 75 µm /100%

9.2. Other information

VOC content : 0 %

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SECTION 10: Stability and reactivity

Reactivity	: The product is non-reactive under normal conditions of use, storage and transport.
Chemical stability	: Stable under normal conditions.
Possibility of hazardous reactions	: No dangerous reactions known under normal conditions of use.
Conditions to avoid	: None under recommended storage and handling conditions (see section 7).
Incompatible materials	: None known.
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced. Thermal decomposition can lead to the release of irritating gases and vapours. Thermal decomposition may produce : Metal oxides.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral)	: Not classified (Based on available data, the classification criteria are not met)
Acute toxicity (dermal)	: Not classified (Based on available data, the classification criteria are not met)
Acute toxicity (inhalation)	: Not classified (Based on available data, the classification criteria are not met)

Cobalt (7440-48-4)	
LD50 oral rat	6171 mg/kg
LC50 Inhalation - Rat	< 0.05 mg/l/4h

Nickel (7440-02-0)	
LD50 oral rat	> 9000 mg/kg
LC50 Inhalation - Rat	> 10.2 mg/l (Exposure time: 1 h)

Skin corrosion/irritation	: Not classified (Based on available data, the classification criteria are not met)
Serious eye damage/irritation	: Not classified (Based on available data, the classification criteria are not met)
Respiratory or skin sensitization	: May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause an allergic skin reaction.
Germ cell mutagenicity	: Not classified (Based on available data, the classification criteria are not met)
Carcinogenicity	: Suspected of causing cancer.
Reproductive toxicity	: Not classified (Based on available data, the classification criteria are not met)
STOT-single exposure	: Not classified (Based on available data, the classification criteria are not met)
STOT-repeated exposure	: Not classified (Based on available data, the classification criteria are not met)

Nickel (7440-02-0)	
STOT-repeated exposure	Causes damage to organs through prolonged or repeated exposure.

Aspiration hazard	: Not classified (Based on available data, the classification criteria are not met)
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CoCrMo Powder	
Viscosity, kinematic	Not applicable

Symptoms/effects	: Suspected of causing cancer.
Symptoms/effects after inhalation	: May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Symptoms/effects after skin contact	: May cause an allergic skin reaction.
Symptoms/effects after eye contact	: May cause slight temporary irritation.
Other information	: Likely routes of exposure: ingestion, inhalation, skin and eye.

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general	: Harmful to aquatic life with long lasting effects.
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Cobalt (7440-48-4)	
LC50 - Fish [1]	> 100 mg/l (Exposure time: 96 h - Species: Brachydanio rerio [static])

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Cobalt (7440-48-4)	
BCF - Fish [1]	(no bioaccumulation)
Nickel (7440-02-0)	
LC50 - Fish [1]	> 100 mg/l (Exposure time: 96 h - Species: Brachydanio rerio)
LC50 - Fish [2]	1.3 mg/l (Exposure time: 96 h - Species: Cyprinus carpio [semi-static])
LC50 - Other aquatic organisms [1]	7.35 – 12.12 mg/l (Exposure time: 96 h - Species: Calanoid copepod (Eurytemora affinis))
EC50 - Crustacea [1]	> 100 mg/l (Exposure time: 48 h - Species: Daphnia magna)

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

Cobalt (7440-48-4)	
BCF - Fish [1]	(no bioaccumulation)

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

Other information : Avoid release to the environment.

SECTION 13: Disposal considerations

13.1. Disposal methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

SECTION 14: Transport information

In accordance with TDG / DOT / IMDG / IATA

TDG	DOT	IMDG	IATA
14.1. UN number			
Not regulated for transport			
14.2. Proper Shipping Name			
Not applicable	Not applicable	Not applicable	Not applicable
14.3. Transport hazard class(es)			
Not applicable	Not applicable	Not applicable	Not applicable
14.4. Packing group			
Not applicable	Not applicable	Not applicable	Not applicable
14.5. Environmental hazards			
Not applicable	Not applicable	Not applicable	Not applicable
No supplementary information available			

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SECTION 15: Regulatory information

15.1. National regulations

Cobalt (7440-48-4)

Listed on the Canadian DSL (Domestic Substances List)

Nickel (7440-02-0)

Listed on the Canadian DSL (Domestic Substances List)

15.2. International regulations

Cobalt (7440-48-4)

Listed on the United States TSCA (Toxic Substances Control Act) inventory
Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)
Listed introduction on Australian Industrial Chemicals Introduction Scheme (AICIS Inventory)
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)
Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory
Listed on KECL/KECI (Korean Existing Chemicals Inventory)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Japanese Pollutant Release and Transfer Register Law (PRTR Law)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed on INSQ (Mexican National Inventory of Chemical Substances)

Toxic Substance (CEPA – Schedule I)

Yes

Nickel (7440-02-0)

Listed on the United States TSCA (Toxic Substances Control Act) inventory
Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)
Listed introduction on Australian Industrial Chemicals Introduction Scheme (AICIS Inventory)
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)
Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory
Listed on KECL/KECI (Korean Existing Chemicals Inventory)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Japanese Pollutant Release and Transfer Register Law (PRTR Law)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed on INSQ (Mexican National Inventory of Chemical Substances)

SECTION 16: Other information

Issue date : 30 June 2021

Revision date : 30 June 2021

Safety Data Sheet (SDS), Canada

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.