



Revision Number: 001.0

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1. PRODUCT AND COMPANY IDENTIFICATION

Product name:	LOCTITE 3D IND406 HDT100 High Elongation Black	IDH number:	2730446
Product type/use:	3D Printing	Item number:	
Restriction of Use:	None identified	Region:	Canada
Company address:	Henkel Canada Corporation Meadow pine Boulevard 2515 Mississauga, Ontario L5N 6C3	Contact information:	Telephone: +1 (905) 814-6511 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: w ww.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER: HARMFUL IF SWALLOWED.
CAUSES SKIN IRRITATION.
MAY CAUSE AN ALLERGIC SKIN REACTION.
CAUSES SERIOUS EYE DAMAGE.
MAY CAUSE RESPIRATORY IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
ACUTE TOXICITY ORAL	4
SKIN IRRITATION	2
SERIOUS EYE DAMAGE	1
SKIN SENSITIZATION	1
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3

PICTOGRAM(S)



Precautionary Statements

Prevention:	Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection.
Response:	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. IF ON SKIN: Wash with plenty of water. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. Take off contaminated clothing.
Storage:	Store in a well-ventilated place. Keep container tightly closed. Store locked up.
Disposal:	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

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Classification complies with Canadian Hazardous Products Regulations (WHMIS 2015) and is consistent with the provision of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Weight %*
5-methyl-3-vinyl-1,3-oxazolidin-2-one	3395-98-0	10 - 30
7,7,9(or 7,9,9)-trimethyl-4,13-dioxo-3,14-dioxo-5,12-diazahexadecane-1,16-diyl bismethacrylate	72869-86-4	10 - 30
2-Hydroxyethyl methacrylate	868-77-9	5 - 10
(2,4,6-Trioxo-1,3,5-triazine-1,3,5(2H,4H,6H)-triy)tri-2,1-ethanediyl triacrylate	40220-08-4	5 - 10
Glycerol, propoxylated, esters with acrylic acid 1-6.5PO	52408-84-1	0.1 - 1
Reaction mass of pentamethyl-4-piperidylsebacates	1065336-91-5	0.1 - 1
2-Propenoic acid, 2-methyl-, 2-(2-hydroxyethoxy)ethyl ester	2351-43-1	0.1 - 1

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:	If not breathing, give artificial respiration. If breathing is difficult, oxygen should be administered by qualified personnel. Move to fresh air. If symptoms persist, seek medical advice.
Skin contact:	Rinse with running water and soap. Remove contaminated clothing and shoes. Wash contaminated clothing before reuse. Discard any shoes or clothing items that cannot be decontaminated.
Eye contact:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Seek medical attention immediately.
Ingestion:	Seek immediate medical attention. Do not induce vomiting. Never give anything by mouth to an unconscious person.
Symptoms:	See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Foam, dry chemical or carbon dioxide. Do not use high volume water jet.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. In case of fire, keep containers cool with water spray.
Unusual fire or explosion hazards:	Uncontrolled polymerization may occur at high temperatures resulting in explosions or rupture of storage containers.

Hazardous combustion products:

Oxides of carbon, oxides of nitrogen, irritating organic vapors. Aldehydes.
Hydrogen cyanide. Isocyanates.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:

Do not allow product to enter sewer or waterways.

Clean-up methods:

Remove all sources of ignition. Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean-up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, saw dust). Scrape up as much material as possible. Store in a partly filled, closed container until disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

7. HANDLING AND STORAGE

Handling:

Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Keep container closed. See Section 8 of the SDS for Personal Protective Equipment.

Storage:

Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

Shelf Life Statement: Not available.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
5-methyl-3-vinyl-1,3-oxazolidin-2-one	None	None	None	None
7,7,9(or 7,9,9)-trimethyl-4,13-dioxo-3,14-dioxo-5,12-diazahexadecane-1,16-diyl bismethacrylate	None	None	None	None
2-Hydroxyethyl methacrylate	None	None	None	None
(2,4,6-Trioxo-1,3,5-triazine-1,3,5(2H,4H,6H)-triyil)tri-2,1-ethanediyil triacrylate	None	None	None	None
Glycerol, propoxylated, esters with acrylic acid 1-6.5PO	None	None	None	None
Reaction mass of pentamethyl-4-piperidylsebacates	None	None	None	None
2-Propenoic acid, 2-methyl-, 2-(2-hydroxyethoxy)ethyl ester	None	None	None	None

Engineering controls:

Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

Respiratory protection:

Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Eye/face protection:

Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

Skin protection:

Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact. Neoprene gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Color:	Black
Odor:	Acrylate
Odor threshold:	Not available.
pH:	Not applicable
Vapor pressure:	Not available.
Boiling point/range:	Not available.
Melting point/range:	Not available.
Specific gravity:	1.10
Vapor density:	Not available.
Flash point:	> 93.3 °C (> 199.94 °F)
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not available.
Flammability:	Not applicable
Evaporation rate:	Not available.
Solubility in water:	Not available.
Partition coefficient (n-octanol/water):	Not available.
VOC content:	Not available.
Viscosity:	1,000 mPa.s
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable under normal conditions of storage and use.
Hazardous reactions:	None under normal processing. Polymerization may occur at elevated temperature or in the presence of incompatible materials.
Hazardous decomposition products:	Oxides of carbon. Oxides of nitrogen. Irritating organic vapours. Aldehydes. Hydrogen cyanide. Isocyanates.
Incompatible materials:	Strong reducing agents. Free radical initiators. Inert gases. Oxygen scavengers. Strong oxidizing agents. Amines, strong alkalies Reactive metals. Acids. Iron. Rust. Peroxides.
Reactivity:	Not available.
Conditions to avoid:	Extremes of temperature and direct sunlight. Heat, flames, sparks and other sources of ignition. Store away from incompatible materials. UV light.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure:	Skin, Inhalation, Eyes, Ingestion
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Potential Health Effects/Symptoms

Inhalation: Inhalation of vapors or mists of the product may be irritating to the respiratory system. May cause respiratory tract irritation.

Skin contact: Causes skin irritation. May cause allergic skin reaction.

Eye contact: Causes serious eye damage.

Ingestion: Not expected under normal conditions of use. May cause gastrointestinal tract irritation if swallowed. Harmful if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
5-methyl-3-vinyl-1,3-oxazolidin-2-one	None	No Data
7,7,9(or 7,9,9)-trimethyl-4,13-dioxo-3,14-dioxo-5,12-diazahexadecane-1,16-diyl bismethacrylate	None	No Data
2-Hydroxyethyl methacrylate	Oral LD50 (Rat) = 11.2 g/kg Oral LD50 (Rat) = 5,050 mg/kg	Irritant, Allergen
(2,4,6-Trioxo-1,3,5-triazine-1,3,5(2H,4H,6H)-triy)tri-2,1-ethanediyl triacrylate	None	No Records
Glycerol, propoxylated, esters with acrylic acid 1-6.5PO	None	Allergen, Irritant
Reaction mass of pentamethyl-4-piperidylsebacates	None	No Data
2-Propenoic acid, 2-methyl-, 2-(2-hydroxyethoxy)ethyl ester	None	Allergen, Irritant

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
5-methyl-3-vinyl-1,3-oxazolidin-2-one	No	No	No
7,7,9(or 7,9,9)-trimethyl-4,13-dioxo-3,14-dioxo-5,12-diazahexadecane-1,16-diyl bismethacrylate	No	No	No
2-Hydroxyethyl methacrylate	No	No	No
(2,4,6-Trioxo-1,3,5-triazine-1,3,5(2H,4H,6H)-triy)tri-2,1-ethanediyl triacrylate	No	No	No
Glycerol, propoxylated, esters with acrylic acid 1-6.5PO	No	No	No
Reaction mass of pentamethyl-4-piperidylsebacates	No	No	No
2-Propenoic acid, 2-methyl-, 2-(2-hydroxyethoxy)ethyl ester	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

Canada Transportation of Dangerous Goods - Ground

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

Water Transportation (IMO/IMDG)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

15. REGULATORY INFORMATION

Canada Regulatory Information

CEPA DSL/NDL Status: One or more components are not listed on, and are not exempt from listing on either the Domestic Substances List or the Non-Domestic Substances List.

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: First issue.

Prepared by: Product Safety and Regulatory Affairs

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