

According to OSHA Hazard Communication Standard, 29 CFR 1910.1200

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PLM-402-SUB

SECTION 1: Identification

Product identifier

Product name: PLM-402-SUB

Recommended use of the product and restriction on use

Relevant identified uses: Not determined or not applicable. **Uses advised against:** Not determined or not applicable.

Reasons why uses advised against: Not determined or not applicable.

Manufacturer or supplier details

Manufacturer: United States

PostProcess Technologies, Inc. 2495 Main Street Suite 615 Buffalo, NY 14214 1-866-430-5354

Emergency telephone number:

United States

PERS

1-800-633-8253 (US/Canada; 24 hours) 1-801-629-0667 (International; 24 hours)

Customer#: 11416

SECTION 2: Hazard(s) identification

GHS classification:

Skin irritation, category 2
Eye irritation, category 2A
Flammable liquids, category 3
Skin sensitization, category 1
Acute toxicity (dermal), category 4
Acute toxicity (inhalation), category 3

Label elements

Hazard pictograms:







Signal word: Danger **Hazard statements:**

H226 Flammable liquid and vapor H315 Causes skin irritation

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H319 Causes serious eye irritation

H317 May cause an allergic skin reaction

H312 Harmful in contact with skin

H331 Toxic if inhaled

Precautionary statements:

P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking

P233 Keep container tightly closed

P240 Ground/bond container and receiving equipment

P241 Use explosion-proof electrical/ ventilating/ lighting equipment

P242 Use only non-sparking tools

P243 Take precautionary measures against static discharge

P261 Avoid breathing dust/fume/gas/mist/vapors/spray

P264 Wash thoroughly after handling

P271 Use only outdoors or in a well-ventilated area

P272 Contaminated work clothing must not be allowed out of the workplace

P280 Wear protective gloves/protective clothing/eye protection/face protection

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower

P304+P340 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing

P311 Call a POISON CENTER or doctor/physician.

P321 Specific treatment (see supplemental first aid instructions on this label)

P332+P313 If skin irritation occurs: Get medical advice/attention

P337+P313 If eye irritation persists: Get medical advice/attention

P361+P364 Take off immediately all contaminated clothing and wash it before reuse

P370+P378 In case of fire: Use agents recommended in section 5 to extinguish

P403+P233 Store in a well-ventilated place. Keep container tightly closed

P405 Store locked up

P501 Dispose of contents/container in accordance with all local and national regulations.

Hazards not otherwise classified: None

Supplemental label elements:

40 percent of the mixture consists of ingredient(s) of unknown acute dermal toxicity

80 percent of the mixture consists of ingredient(s) of unknown acute inhalation toxicity

SECTION 3: Composition/information on ingredients

Identification	Name	Weight %
CAS number: 5989-27-5	d-Limonene	30-60
CAS number: 34590-94-8	(2-Methoxymethylethoxy)propanol	30-60
CAS number: 111-76-2	2-Butoxyethanol	10-30

Additional Information:

The specific chemical identity and/or exact percentages (concentration) of composition has been withheld as a trade secret in accordance with paragraph (i) of the OSHA Hazard Communication Standard (29 CFR §1910.1200)

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SECTION 4: First aid measures

Description of first aid measures

General notes:

Show this Safety Data Sheet to the doctor in attendance. This product is toxic by one or more routes of exposure (inhalation, ingestion, skin contact). Take precautions to ensure your own safety before attempting rescue. Wear appropriate safety eyewear, gloves, protective clothing and respiratory protection to prevent exposure. See Section 8 of this SDS for personal protective equipment recommendations. Do not use the mouth to mouth method if victim has ingested or inhaled the product. Give artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper device.

After inhalation:

If inhaled, remove person to fresh air and place in a position comfortable for breathing. Keep person at rest. If breathing is difficult, administer oxygen. If breathing has stopped, provide artificial respiration. If experiencing respiratory symptoms, seek medical advice/attention.

After skin contact:

Remove contaminated clothing and shoes. Rinse skin with copious amounts of water [shower] for several minutes. Launder contaminated clothing before reuse. If symptoms develop or persist, seek medical advice/attention.

After eye contact:

Rinse eyes with plenty of gently flowing lukewarm water for 15 minutes. Remove contact lenses if present and easy to do so. Protect unexposed eye. If symptoms develop or persist, seek medical advice/attention.

After swallowing:

If swallowed, DO NOT induce vomiting unless told to do so by a physician or poison control center. Rinse mouth with water. Never give anything by mouth to an unconscious person. If spontaneous vomiting occurs, place on the left side with head down to prevent aspiration of liquid into the lungs. If symptoms develop or persist, seek medical advice/attention.

Most important symptoms and effects, both acute and delayed

Acute symptoms and effects:

Eye contact may result in irritation, redness, pain, inflammation, itching, burning and tearing.

Product is flammable. Exposure to sources of ignition may cause physical injury.

Dermal exposure may cause an allergic skin reaction. Symptoms may include irritation, redness, pain, rash, inflammation, itching, burning and dermatitis.

Acute inhalation exposure may lead to dizziness, drowsiness, headache, breathing difficulties, nausea, vomiting, abdominal pain, and lowering of consciousness. Adverse effects are dependent on exposure (dose, concentration, contact time).

Delayed symptoms and effects:

Effects are dependent on exposure (dose, concentration, contact time).

Symptoms of exposure may be delayed.

Immediate medical attention and special treatment

Specific treatment:

Skin/eye burns require immediate treatment.

Notes for the doctor:

Treat symptomatically.

SECTION 5: Firefighting measures

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Extinguishing media

Suitable extinguishing media:

Water mist/fog, carbon dioxide, dry chemical or alcohol resistant foam.

Dry chemical, CO2, water spray or alcohol-resistant foam.

Unsuitable extinguishing media:

Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards during fire-fighting:

Thermal decomposition may produce irritating/toxic fumes/gases.

Flammable liquid. Will be easily ignitable by heat, sparks or flames. Vapors may form explosive mixtures with air. Vapors may travel to source of ignition and flash back. Most vapors are heavier than air. They will spread along ground and collect in low or confined areas (sewers, basements, tanks). Vapor explosion hazard indoors, outdoors or in sewers. Runoff to sewer may create fire or explosion hazard. Containers may explode when heated. Inhalation or contact with material may irritate or burn skin and eyes. Fire may produce irritating, corrosive and/or toxic gases. Vapors may cause dizziness or suffocation.

Special protective equipment for firefighters:

Not determined or not applicable.

Special precautions:

Avoid contact with skin, eyes, hair and clothing. Do not breathe fumes/gas/mists/aerosols/vapors/dusts. Move containers from fire area if safe to do so. Use water spray/fog for cooling fire exposed containers. Avoid unnecessary run-off of extinguishing media which may cause pollution.

Evacuate non-essential personnel. Ventilate closed spaces before entering. Consider initial evacuation for 300 meters in all directions. If tank/rail car is involved in the fire, ISOLATE for 800 meters in all directions. Fight fire from a maximum distance. Move containers from fire area if you can do it without risk. Use water spray/fog for cooling fire exposed containers. Withdraw immediately in case of rising sound from venting safety devices or discoloration of tank. Always stay away from tanks engulfed in fire. For massive fire, use unmanned hose holders or monitor nozzles. If this is impossible, withdraw from area and let fire burn. Stand by, at a safe distance, with extinguisher ready for possible re-ignition. A vapor-suppressing foam may be used to reduce vapors. Avoid unnecessary run-off of extinguishing media which may cause pollution. Do not handle damaged containers unless specialized to do so.

SECTION 6: Accidental release measures

Personal precautions, protective equipment and emergency procedures:

Evacuate unnecessary personnel and prevent entry. Ventilate area. Extinguish any sources of ignition. Wear recommended personal protective equipment (see Section 8). Do not get on skin, eyes or on clothing. Avoid breathing mist, vapor, dust, fume and spray. Do not walk through spilled material. Wash thoroughly after handling. Remove contaminated clothing with proper techniques in order to prevent contact with skin or eyes. Place contaminated clothing in a sealed container for future disposal.

Environmental precautions:

Prevent further leakage or spillage if safe to do so. Prevent from reaching drains, sewers and waterways. Discharge into the environment must be avoided.

Methods and material for containment and cleaning up:

Toxic if inhaled. Put on appropriate personal protective equipment, including a self-contained breathing apparatus (see Section 8) before entering area of spill or leak. Avoid breathing dust, mist, fumes, vapors or spray. Do not touch damaged containers or spilled material unless wearing appropriate personal protective clothing. Stop leak if you can do it without risk. Contain and collect spillage and place in suitable container for future disposal. Dispose of in accordance with all applicable regulations (see Section 13).

Reference to other sections:

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For personal protective equipment see Section 8. For disposal see Section 13.

SECTION 7: Handling and storage

Precautions for safe handling:

Use appropriate personal protective equipment (see Section 8). Use only with adequate ventilation. Avoid breathing mist/vapor/spray/dust. Do not eat, drink, smoke, or use personal products when handling chemical substances. Avoid contact with skin, eyes and clothing. Wash affected areas thoroughly after handling. Keep away from incompatible materials (See Section 10). Keep containers tightly closed when not in use.

Conditions for safe storage, including any incompatibilities:

Store in cool, dry, well-ventilated location out of direct sunlight and away from exit paths. Inspect containers and storage area regularly for signs of leak and damage. Store containers at a convenient height for handling, below eye level if possible. High shelving increases the risk of dropping containers, personal injury and exposure. Ensure that appropriate fire fighting and spill-clean up equipment is readily available. Keep away from food and beverages. Protect from freezing and physical damage. Store away from heat, open flames and other sources of ignition. Store separately. Keep container tightly sealed. Store away from incompatible materials (See Section 10).

SECTION 8: Exposure controls/personal protection

Only those substances with limit values have been included below.

Occupational Exposure limit values:

Country (Legal Basis)	Substance	Identifier	Permissible concentration
WEEL	d-Limonene	5989-27-5	8-Hour TWA: 30 ppm
ACGIH	(2-Methoxymethylethoxy)propanol	34590-94-8	8-Hour TWA: 100 ppm
	(2-Methoxymethylethoxy)propanol	34590-94-8	15-Minute STEL: 150 ppm
	2-Butoxyethanol	111-76-2	8-Hour TWA: 20 ppm
NIOSH	(2-Methoxymethylethoxy)propanol	34590-94-8	REL: 100 ppm
	(2-Methoxymethylethoxy)propanol	34590-94-8	REL: 600 mg/m³
	(2-Methoxymethylethoxy)propanol	34590-94-8	STEL: 150 ppm
	(2-Methoxymethylethoxy)propanol	34590-94-8	STEL: 900 mg/m³
	(2-Methoxymethylethoxy)propanol	34590-94-8	IDLH: 600 ppm
	2-Butoxyethanol	111-76-2	IDLH: 700 ppm
	2-Butoxyethanol	111-76-2	TWA: 5 ppm (REL (for up to a 10 hour work day))
	2-Butoxyethanol	111-76-2	TWA: 24 mg/m³ (REL (for up to a 10 hour work day))
OSHA	(2-Methoxymethylethoxy)propanol	34590-94-8	TWA: 100 ppm
	(2-Methoxymethylethoxy)propanol	34590-94-8	TWA: 600 mg/m ³
	(2-Methoxymethylethoxy)propanol	34590-94-8	STEL: 150 ppm
	(2-Methoxymethylethoxy)propanol	34590-94-8	STEL: 900 mg/m ³
	2-Butoxyethanol	111-76-2	8-Hour TWA-PEL: 25 ppm
	2-Butoxyethanol	111-76-2	8-Hour TWA-PEL: 240 mg/m ³
United States(California)	2-Butoxyethanol	111-76-2	8-Hour TWA-PEL: 20 ppm (OSHA (California))

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Country (Legal Basis)	Substance	Identifier	Permissible concentration
	2-Butoxyethanol	111-76-2	8-Hour TWA-PEL: 97 mg/m³ (OSHA (California))

Biological limit values:

Country (Legal Basis)	Substance	ldentifi er	Determin ant	Specimen		Permissibl e limits
ACGIH	2-Butoxyethanol		,	in Urine	End of shift	200 mg/g

Information on monitoring procedures:

Not determined or not applicable.

Appropriate engineering controls:

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Personal protection equipment

Eye and face protection:

Use safety glasses with side shields or goggles. Use eye protection equipment that has been tested and approved by recognized national standards (or equivalent).

Skin and body protection:

Chemical resistant, impervious gloves approved by the appropriate standards. Gloves must be inspected prior to use. Avoid skin contact with used gloves. Appropriate techniques should be used to remove used gloves and contaminated clothing. Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. Ensure that all personal protective equipment is approved by recognized national standards (or equivalent).

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory protection. Respirator selection must be based on known or anticipated exposure level, the hazards of the product and the safe working limits of the selected respirator. Wear a properly fitted, air-purifying or air-fed respirator if exposure limits exceeded or irritation or other symptoms are experienced. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

General hygienic measures:

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

SECTION 9: Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Clear colorless liquid.
Odor	Slight sweet odor.

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Odor threshold	Not applicable.
рН	No data available.
Melting point/freezing point	No data available.
Initial boiling point/range	347°F (175°C)
Flash point (closed cup)	131°F (55°C)
Evaporation rate	No data available.
Flammability (solid, gas)	Flammable Liquid, Class 3
Upper flammability/explosive limit	29.0%
Lower flammability/explosive limit	5.0%
Vapor pressure	0.675 - 2.00 mmHg @ 68°F (20°C)
Vapor density	No data available.
Density	No data available.
Relative density	0.89
Solubilities	Slightly soluble in water.
Partition coefficient (n-octanol/water)	No data available.
Auto/Self-ignition temperature	464°F (240°C)
Decomposition temperature	No data available.
Dynamic viscosity	No data available.
Kinematic viscosity	No data available.
Explosive properties	Not explosive.
Oxidizing properties	None known.

Other information

SECTION 10: Stability and reactivity

Reactivity:

Not reactive under recommended storage and handling conditions.

Chemical stability:

Stable under recommended handling and storage conditions.

Possibility of hazardous reactions:

Hazardous reactions are not anticipated under recommended conditions of handling and storage.

Conditions to avoid:

Extreme heat, open flames, hot surfaces, sparks, ignition sources, static electricity and incompatible materials. Vapor accumulation in low or confined areas.

Incompatible materials:

Strong oxidizing agents and strong acids.

Hazardous decomposition products:

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

Acute toxicity

Assessment:

Harmful in contact with skin.

Toxic if inhaled.

Product data: No data available.

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Substance data:

Name	Route	Result
d-Limonene	oral	LD50 Mouse: 5600 mg/kg
	dermal	LD50 Rabbit: > 5000 mg/kg
2-Butoxyethanol oral LD50 Rat: 470 mg/kg		LD50 Rat: 470 mg/kg
	dermal	LD50 Rabbit: 220 mg/kg
	inhalation	LC50 Rat: 450 ppmV (4H)

Skin corrosion/irritation

Assessment:

Causes skin irritation.

Product data:

No data available.

Substance data:

Name	Result
d-Limonene	Causes skin irritation.
2-Butoxyethanol	Causes skin irritation

Serious eye damage/irritation

Assessment:

Causes serious eye irritation.

Product data:

No data available.

Substance data:

Name	Result
2-Butoxyethanol	Causes serious eye irritation

Respiratory or skin sensitization

Assessment:

May cause an allergic skin reaction.

Product data:

No data available.

Substance data:

Name	Result
d-Limonene	May cause an allergic skin reaction.

Carcinogenicity

Assessment: Based on available data, the classification criteria are not met.

Product data: No data available. **Substance data:** No data available.

International Agency for Research on Cancer (IARC):

Name	Classification
d-Limonene	Group 3
2-Butoxyethanol	Group 3

National Toxicology Program (NTP):

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Name	Classification
d-Limonene	Not Applicable
2-Butoxyethanol	Not Applicable

OSHA Carcinogens: Not applicable

Germ cell mutagenicity

Assessment: Based on available data, the classification criteria are not met.

Product data:No data available.

Substance data: No data available.

Reproductive toxicity

Assessment: Based on available data, the classification criteria are not met.

Product data:No data available.

Substance data: No data available.

Specific target organ toxicity (single exposure)

Assessment: Based on available data, the classification criteria are not met.

Product data:No data available.

Substance data: No data available.

Specific target organ toxicity (repeated exposure)

Assessment: Based on available data, the classification criteria are not met.

Product data:No data available.

Substance data: No data available.

Aspiration toxicity

Assessment: Based on available data, the classification criteria are not met.

Product data:No data available.

Substance data: No data available.

Information on likely routes of exposure:

No data available.

Symptoms related to the physical, chemical and toxicological characteristics:

No data available. **Other information:**No data available.

SECTION 12: Ecological information

Acute (short-term) toxicity

Assessment: Based on available data, the classification criteria are not met.

Product data: No data available.

Substance data:

Name	Result
d-Limonene	LC50 Pimephales promelas: 0.46 mg/L (4 days)
	EC50 Daphnia magna: 0.307 mg/L (48 Hr)
2-Butoxyethanol	EC50 Daphnia magna (Water flea): 1,550 mg/L (48 h)

Chronic (long-term) toxicity

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Assessment: Based on available data, the classification criteria are not met.

Product data: No data available.

Substance data:

Name	Result
d-Limonene	NOEC Pimephales promelas: 0.37 mg/L (8 days)
	EC50 Daphnia magna: 0.188 mg/L (21 days)
2-Butoxyethanol	NOEC Brachydanio rerio: 100 mg/L (21 Days)

Persistence and degradability

Product data: No data available.

Substance data:

Name	Result
d-Limonene	Readily biodegradable in water (71.4% degradation in 28 days).
(2- Methoxymethylethoxy)propano	Readily biodegradable in water.
2-Butoxyethanol	Readily biodegradable.

Bioaccumulative potential

Product data: No data available.

Substance data:

Name	Result
d-Limonene	The calculated Bioaccumulation Factor (BCF) is 864.8 L/kg wet/wet.
2-Butoxyethanol	Not expected to bioaccumulate (log Kow = 0.83).

Mobility in soil

Product data: No data available.

Substance data:

Name	Result
d-Limonene	Slightly Mobile (the Koc of d-limonene predicted from log Kow is 6324 L/kg).

Results of PBT and vPvB assessment

Product data:

PBT assessment: This product does not contain any substances that are assessed to be a PBT. **vPvB assessment:** This product does not contain any substances that are assessed to be a vPvB.

Substance data:

PBT assessment:

d-Limonene	This substance is not PBT.
2-Butoxyethanol	This substance is not PBT.
vPvB assessment:	
d-Limonene	This substance is not vPvB.
2-Butoxyethanol	This substance is not vPvB.

Other adverse effects: No data available.

SECTION 13: Disposal considerations

Disposal methods:

Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose in accordance with all applicable regulations. Empty containers or liners may retain some product residues. This material

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and its container must be disposed of in a safe manner (see: Disposal instructions). Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

Contaminated packages:

Not determined or not applicable.

SECTION 14: Transport information

United States Transportation of dangerous goods (49 CFR DOT)

UN number	UN 1993	
UN proper shipping name	FLAMMABLE LIQUID, N.O.S. (D-Limonene)	
UN transport hazard class(es)	3	
Packing group	II	
Environmental hazards	None	
Special precautions for user	May be shipped as LIMITED QUANTITY when shipped in quanti no larger than 1.0 Liter, in packages not exceeding 30 kg.See packing instruction 173.150 for non-bulk packaging (119 gallo	

International Maritime Dangerous Goods (IMDG)

UN number	UN 1993		
UN proper shipping name	FLAMMABLE LIQUID, N.O.S. (D-Limonene)		
UN transport hazard class(es)	3		
Packing group	II		
Environmental hazards	Marine Pollutant		
Special precautions for user	None		
Limited quantity	May be shipped as LIMITED QUANTITY when shipped in quantities no larger than 1.0 Liter, in packages not exceeding 30 kg. See packing instruction P001 for non-bulk packaging (<119 gallons). See packing instruction IBC02 for IBC.		

International Air Transport Association Dangerous Goods Regulations (IATA-DGR)

UN number	UN 1993
UN proper shipping name	FLAMMABLE LIQUID N.O.S. (D-Limonene)
UN transport hazard class(es)	3
Packing group	II
Environmental hazards	Marine Pollutant
Special precautions for user	None

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See Packing Instruction Y341 for Limited Quantity (Net qty per inner 0.5 L/1.0 L Max Net Qty/Pkg) See Packing Instruction 353 for Passenger aircraft (Net qty per inner 1 L (glass), 5 L (plastic or metal) / 5 L Max Net Qty/Pkg). See Packing Instruction 364 for Cargo Aircraft (Net qty per inner 2.5 L (glass), 5 L (plastic, 10 L
(metal)/ 60 L Max Net Qty/Pkg)

SECTION 15: Regulatory information

United States regulations

Inventory listing (TSCA): All ingredients are listed or exempt.

Significant New Use Rule (TSCA Section 5): None of the ingredients are listed.

Export notification under TSCA Section 12(b): None of the ingredients are listed.

SARA Section 302 extremely hazardous substances: None of the ingredients are listed.

SARA Section 313 toxic chemicals: None of the ingredients are listed.

CERCLA: None of the ingredients are listed. **RCRA:** None of the ingredients are listed.

Section 112(r) of the Clean Air Act (CAA): None of the ingredients are listed.

Massachusetts Right to Know:

5989-27-5	d-Limonene	Not Listed
34590-94-8	(2-Methoxymethylethoxy)propanol	Listed
111-76-2	2-Butoxyethanol	Listed

New Jersey Right to Know:

5989-27-5		Not
		Listed
34590-94-8	(2-Methoxymethylethoxy)propanol	Listed
111-76-2	2-Butoxyethanol	Listed

New York Right to Know:

5989-27-5		Not Listed
34590-94-8	(2-Methoxymethylethoxy)propanol	Listed
111-76-2	2-Butoxyethanol	Listed

Pennsylvania Right to Know:

5989-27-5		Not Listed
34590-94-8	(2-Methoxymethylethoxy)propanol	Listed
111-76-2	2-Butoxyethanol	Listed

California Proposition 65: None of the ingredients are listed.

SECTION 16: Other information

Abbreviations and Acronyms: None

Disclaimer:

This product has been classified in accordance with OSHA HCS 2012 guidelines. The information provided in this SDS is correct, to the best of our knowledge, based on information available. The information given is designed only as a guidance for safe handling, use, storage, transportation and disposal and is not to be

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considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials, unless specified in the text. The responsibility to provide a safe workplace remains with the user.

NFPA: 2-3-0 **HMIS:** 2-3-0

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Revision Notes:

Revision Date	Notes
2020-11-12	SDS No. 200082
2020-11-12	Revision: E

End of Safety Data Sheet